



Marine Bronze Valve, Marine Cast Iron Valve, Marine Cast Steel Valve, Air Pipe Head, Butterfly Valve, Flange, Strainer  
International Marine Valve Supplier

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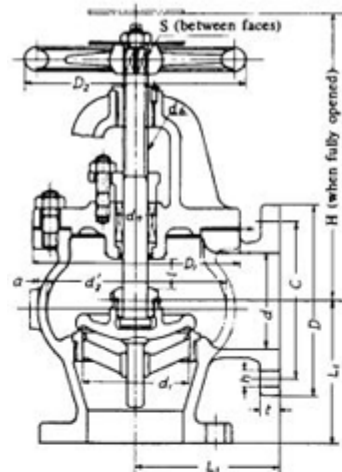
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**JISF7320/7472 CAST STEEL ANGLE,SDNR VALVE 10K**



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JISF7320/7472 Cast Steel Angle,SDNR Valve 10K Detail



**JIS F7320 – 10 kgf/cm<sup>2</sup> Cast Steel Angle Valves**  
**JIS F7472 – 10 kgf/cm<sup>2</sup> Cast Steel Screw-Down Check Angle Valves**

Size	d	d <sub>1</sub>	L <sub>1</sub>	D	C	No.	h	Bolt	t	H	F730B	F7376	D <sub>2</sub>	a	d <sub>6</sub>	d <sub>7</sub>	(kg)	
50	50	58	120	155	120	4	19	M16	20	255	255	17	15	160	10	TW22	36	18.2
65	65	73	130	175	140	4	19	M16	22	270	260	22	17	200	11	TW24	38	25.4
80	80	88	140	185	150	8	19	M16	22	275	270	27	20	200	11	TW24	38	27.4
100	100	111	160	210	175	8	19	M16	24	315	305	33	25	250	12	TW28	44	40.6
125	125	138	180	250	210	8	23	M20	24	360	350	42	31	280	13	TW32	50	69.9
150	150	163	205	280	240	8	23	M20	26	405	390	50	37	315	14	TW36	56	81.0
200	200	213	230	330	290	12	23	M20	26	475	450	67	46	355	17	TW42	66	125
250	250	265	290	400	355	12	25	M22	30	570	—	83	—	450	20	TW48	74	211
300	300	315	320	445	400	16	25	M22	32	645	—	100	—	500	22	TW52	80	293
350	335	350	360	490	445	16	25	M22	34	710	—	112	—	560	24	TW58	88	386
400	380	403	420	560	510	16	27	M24	36	790	—	127	—	630	26	TW65	97	544

Unit: mm

**Product Introduction**

The above valve is made completely according to the standard of JIS F7320. And the flanges conform to nominal pressure 10K of JIS B2210. Its inspection and testing also completely conform to the standard of JIS F7400.

**Technical Data**

Test pressure Mpa		
Nominaldiameter	7300	
Seal Mpa	1.54	
Intensity Mpa	2.1	
Maximum working pressure Mpa		
Nominaldiameter/diamete	7300	
Fluid Condition	Steam of 300°C	1.0
	Steam of 220°C or less	1.2
	air and gs	
	oil and pulsation water	
	Non_shock Water of 120°C or less	1.4

**Materials of Main Parts**

Parts	Material		
	name	grads	standard No.
Body	Caron steer	WCB	GB6676
Cover			
Disc	cast steel	ZG2Cr13	GB12230
Seating			
Yoke bushing	cast bronze	ZouSn5 Pb5Zn5	GB12225
Stem	stainless steel	OCr12	GB1220

**Marine Cast Steel Valve** Data Download

JISF7320/7472

Cast Steel Angle,SDNR Valve 10K

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